

INSTALLATION GUIDELINES - READ BEFORE STARTING!

FLOW-THROUGH PACKERS



HammerHead® Point Repair resin working and cure times are greatly affected by temperature. Warmer temperatures result in less working and cure time. The ambient cure resin is formulated for working and cure times published based on pipe temperature of 65°F (18°C). Store kits in a dry place between 50-86° F. For optimal control, resin components, fiberglass and packer equipment should be stored in a cool place prior to installation. Once the contents of the resin bag are mixed, they must be applied to the fiberglass mat and installed within the working time listed in the tables provided. This is a tested and proven system; only use HammerHead components. Always wear proper Personal Protective Equipment (PPE). ***NOTE: Winter Express resin has significantly reduced working and cure time. Please consult with your HammerHead contact before installing.**

STEP 1: INSPECTION & CLEANING

Visually inspect the pipe section to be repaired using CCTV camera. Inspect area to identify conditions that may prevent proper installation of the repair. Consult a HammerHead representative if necessary. Prior to installation, clean pipe by removal of all debris, roots, solids, other deposits, and sharp edges that could puncture packer during installation. Visually inspect pipe again to be sure it is ready to be repaired.

STEP 2: MEASURE THE REPAIR

Insert camera into pipe and place head of camera at the center of damaged area. Stop camera and attach a piece of tape to camera cable at the entry point into the pipe. In the next step, this mark will be transferred to the push rods or air hose to indicate the distance to position the center of the point repair properly at the damaged area.

STEP 3: PREPARE PUSH RODS (FIGURE 1)

Connect flex adapter to packer. Assemble necessary number of push rods to flex adapter and tape all connections to ensure each connection is locked in place to prevent accidental disconnection within pipe. Place camera head at center of packer and transfer tape mark from camera cable to push rods.

STEP 4: TEST EQUIPMENT

Place packer inside a piece of plastic pipe of the same diameter as pipe being repaired. Inflate packer until repair reference lines are tight within pipe and note PSI used. This is the minimum PSI to use for this point repair process. NOTE: This needs to be done for each repair, as PSI needs will change over the life of the packer. Allow packer to sit for five minutes fully inflated inside test pipe. Deflate packer via regulator relief valve. Check push rods or air hose to verify there are no restrictions to air flow. Consult your HammerHead representative with any equipment testing questions.

STEP 5: PERFORM TRIAL RUN

Pull a protective sleeve over packer. Using tape provided, secure protective sleeve to ends of packer. Push packer without a point repair to the point to be repaired. Verify packer can reach the area to be repaired with minimal difficulty. DO NOT INFLATE! Pull packer out of pipe using pull cable.

STEP 6: LAY OUT MATERIALS (FIGURES 2-4)

Lay out work surface and secure. This should only be done on a flat surface. Lay out fiberglass piece with biaxial side (checkerboard pattern) facing down. Lay out resin bag(s). Make sure that all materials are easily accessible. We recommend separating zip ties for easy access.

STEP 7: PREPARE THE PACKER (FIGURES 5-6)

Replace protective sleeve from the trial run with a new sleeve. DO NOT REUSE THE PROTECTIVE SLEEVE! Secure protective sleeve to ends of packer using tape provided. Cut 2 small slits in sleeve at the front end of the packer. On rear

end (where regulator connects), be sure to allow an air channel when taping by using only moderate pressure. The air channel at the rear end and slits at the front end will allow excess air to escape. Take care that taped ends do not restrict inflation.

STEP 8: MIX RESIN (FIGURES 7-9)

Double glove by putting two gloves on each hand. Activate resin bag.

- Using Pin Style - Remove pin by separating inner and outer pin.
- Using Heat Style - Roll up one end of bag until inner seal divider in the middle opens.

Mix by massaging resin inside bag thoroughly until resin has a consistent, light-caramel color. This should take about one minute.

STEP 9: WET OUT (FIGURES 10-12)

Cut off a corner of the bag and pour about half of mixed resin on to chop strand side of fiberglass mat. Using spreader provided, move resin to allow for even and plentiful saturation of fiberglass mat. Flip entire mat over to biaxial side. Pour remaining resin on mat and spread out evenly. Remove excess resin by gently scraping it to the side. For kits smaller than 18", fold right side toward middle of mat, as shown. Then fold left side over to provide a 1.00" overlap. For kits 18" and larger, no folding is necessary.

STEP 10: LOAD THE PACKER (FIGURES 13-15)

Center mat on protected packer. Tightly roll mat around protected packer, overlapping itself. Secure mat to protected packer using zip ties included. Position one tie in middle of mat, and position two remaining ties between the middle tie and the ends. DO NOT USE TWO TIES ON ANY SINGLE SPOT. Pull zip ties snug and cut off any tails to 3-5mm in length. Reattach packer to pre-measured push rods and pull cable. Insert packer into pipe and position it at the point to be repaired, as marked on the push rods.

STEP 11: INFLATE PACKER

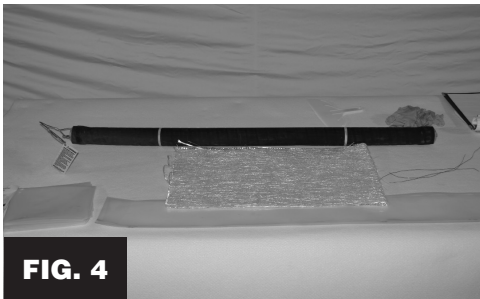
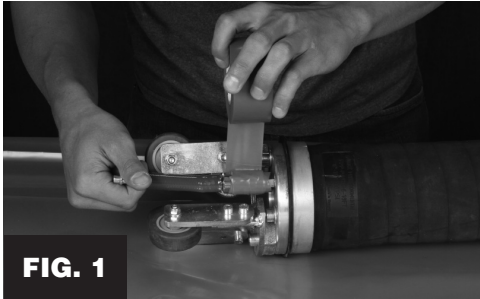
Inflate the packer using the spike technique: set the regulator to 40 PSI, connect the regulator hose to the push rods and open valve. Zip ties will release, pressing wetted mat against inner surface of pipe at the point of repair. After about 5 seconds, lower the pressure to the recommended inflation PSI. CAUTION: Take care during packer inflation, especially when damage to pipe is severe. Contact your HammerHead representative to answer any installation questions.

STEP 12: DEFLATE PACKER

Leave packer in place under maintained pressure, allowing point repair to cure for the predetermined time frame (use resin cure table or consult with your HammerHead representative to determine this time frame). Deflate packer and remove using attached pull cable. Inspect the point of repair with CCTV camera to confirm that repair is successful.

Disclaimer: The information contained here is offered for use by technically qualified personnel at their own discretion and risk. All statements, technical information, and recommendations contained herein are based on data we believe to be reliable, but the accuracy or completeness thereof is not guaranteed and no warranty of any kind is made with respect thereto. Always read, understand, and comply with hazard warnings described in the products' Safety Data Sheet(s) before use.

VISUAL INSTRUCTIONS



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POINT REPAIR SYSTEMS BY HAMMERHEAD® TRENCHLESS
STEP BY STEP CHECKLIST



Use the following checklist each time you install a point repair to ensure that you never miss a step.

- Inspect and clean the host pipe.
- Measure the distance to the center of the repair.
- Prepare the air regulator and push rods.
- Test the equipment and determine inflation minimum. PSI: _____
- Perform a trial run.
- Lay out materials and set up the work area.
- Prepare the packer. *NOTE: Always change the protective sleeve!*
- Thoroughly mix resin. Time: _____
- Wet out the fiberglass matting.
- Load the packer.
- Push the packer into position.
- Inflate the packer. Time: _____ PSI: _____
- Deflate and remove the packer. Time: _____

WORKING AND CURE TIMES



Working and cure time are greatly affected by temperature. Warmer temperatures result in less working and cure time. Colder temperatures provide more working time and require longer cure time. Always read, understand and comply with hazard warnings described in Safety Data Sheet(s) before use.

SUMMER		
Ambient Temperature ¹	Working Time ² (Minutes)	Cure ³ (Minutes)
50° F (10° C)	40	275
59° F (15° C)	35	200
68° F (20° C)	30	150
86° F (30° C)	20	100

WINTER		
Ambient Temperature ¹	Working Time ² (Minutes)	Cure ³ (Minutes)
50° F (10° C)	35	150
59° F (15° C)	30	120
68° F (20° C)	25	90
86° F (30° C)	15	60

WINTER EXPRESS ⁴		
Ambient Temperature ¹	Working Time ² (Minutes)	Cure ³ (Minutes)
50° F (10° C)	15	50
59° F (15° C)	10	40
68° F (20° C)	5	35
86° F (30° C)	Not Recommended	

¹ Ambient temperature: Temperature of work area where resin system is mixed, used to saturate the fabric and assembled onto the packer. ² Working time from the start of mixing resin to the time of the repair being positioned at the defect and expanded within the pipe. ³ Cure time: Time from the start of mixing resin to the time of substantial completion of cure of the point repair whereby the packer may be deflated and removed; based on pipe temperature of 65°F (18°C) ⁴ Limited sizes available. Contact HammerHead representative before installing.

REORDER INFORMATION

24-INCH REPAIRS	
DESCRIPTION	PART #
3.00 x 24.00", Point Repair, Summer	PR-S3
3.00 x 24.00", Point Repair, Winter	PR-W3
3.00 x 24.00", Point Repair, Winter Express	PR-F3
4.00 x 24.00", Point Repair, Summer	PR-S4
4.00 x 24.00", Point Repair, Winter	PR-W4
4.00 x 24.00", Point Repair, Winter Express	PR-F4
6.00 x 24.00", Point Repair, Summer	PR-S6
6.00 x 24.00", Point Repair, Winter	PR-W6
6.00 x 24.00", Point Repair, Winter Express	PR-F6
8.00 x 24.00", Point Repair, Summer	PR-S8
8.00 x 24.00", Point Repair, Winter	PR-W8
8.00 x 24.00", Point Repair, Winter Express	PR-F8
10.00 x 24.00", Point Repair, Summer	PR-S10
10.00 x 24.00", Point Repair, Winter	PR-W10
10.00 x 24.00", Point Repair, Winter Express	PR-F10
12.00 x 24.00", Point Repair, Summer	PR-S12
12.00 x 24.00", Point Repair, Winter	PR-W12
15.00 x 24.00", Point Repair, Summer	PR-S15
15.00 x 24.00", Point Repair, Winter	PR-W15
18.00 x 24.00", Point Repair, Summer	PR-S18
18.00 x 24.00", Point Repair, Winter	PR-W18
24.00 x 24.00", Point Repair, Summer	PR-S24
24.00 x 24.00", Point Repair, Winter	PR-W24

48-INCH REPAIRS	
DESCRIPTION	PART #
3.00 x 48.00", Point Repair, Summer	PR-S3X48
3.00 x 48.00", Point Repair, Winter	PR-W3X48
3.00 x 48.00", Point Repair, Winter Express	PR-F3X48
4.00 x 48.00", Point Repair, Summer	PR-S4X48
4.00 x 48.00", Point Repair, Winter	PR-W4X48
4.00 x 48.00", Point Repair, Winter Express	PR-F4X48
6.00 x 48.00", Point Repair, Summer	PR-S6X48
6.00 x 48.00", Point Repair, Winter	PR-W6X48
6.00 x 48.00", Point Repair, Winter Express	PR-F6X48
8.00 x 48.00", Point Repair, Summer	PR-S8X48
8.00 x 48.00", Point Repair, Winter	PR-W8X48
8.00 x 48.00", Point Repair, Winter Express	PR-F8X48
10.00 x 48.00", Point Repair, Summer	PR-S10X48
10.00 x 48.00", Point Repair, Winter	PR-W10X48
10.00 x 48.00", Point Repair, Winter Express	PR-F10X48
12.00 x 48.00", Point Repair, Summer	PR-S12X48
12.00 x 48.00", Point Repair, Winter	PR-W12X48
15.00 x 48.00", Point Repair, Summer	PR-S15X48
15.00 x 48.00", Point Repair, Winter	PR-W15X48
18.00 x 48.00", Point Repair, Summer	PR-S18X48EZ
18.00 x 48.00", Point Repair, Winter	PR-W18X48EZ
24.00 x 48.00", Point Repair, Summer	PR-S24X48EZ
24.00 x 48.00", Point Repair, Winter	PR-W24X48EZ

48-INCH REPAIRS CONTINUED	
DESCRIPTION	PART #
30.00-36.00 x 48.00", Point Repair, Summer	PR-S30-36X48EZ
30.00-36.00 x 48.00", Point Repair, Winter	PR-W30-36X48EZ
42.00-48.00 x 48.00", Point Repair, Summer	PR-S42-48X48EZ
42.00-48.00 x 48.00", Point Repair, Winter	PR-W42-48X48EZ
54.00-60.00 x 48.00", Point Repair, Summer	PR-S54-60X48EZ
54.00-60.00 x 48.00", Point Repair, Winter	PR-W54-60X48EZ
72.00 x 48.00", Point Repair, Summer	PR-S72X48EZ
72.00 x 48.00", Point Repair, Winter	PR-W72X48EZ
ELBOW REPAIRS	
3.00 x 24.00", Elbow Point Repair, Summer	PR-ELS3
3.00 x 24.00", Elbow Point Repair, Winter	PR-ELW3
3.00 x 24.00", Elbow Point Repair, Winter Express	PR-ELF3
4.00 x 24.00", Elbow Point Repair, Summer	PR-ELS4
4.00 x 24.00", Elbow Point Repair, Winter	PR-ELW4
4.00 x 24.00", Elbow Point Repair, Winter Express	PR-ELF4
6.00 x 24.00", Elbow Point Repair, Summer	PR-ELS6
6.00 x 24.00", Elbow Point Repair, Winter	PR-ELW6
6.00 x 24.00", Elbow Point Repair, Winter Express	PR-ELF6
8.00 x 24.00", Elbow Point Repair, Summer	PR-ELS8
8.00 x 24.00", Elbow Point Repair, Winter	PR-ELW8

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