



Distributed by HammerHead Trenchless
www.hammerheadtrenchless.com
www.hammerheadshop.com

MINI CLEANER

MODEL:

MINI CLEANER 8/16

OPERATION & SAFETY MANUAL



WARNING

These instructions are for your personal safety. Always ensure that you have read and understood these instructions before using the machinery. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

Table of Contents

TOPIC	PAGE/S
Safety Information	3
General Information	5
Technical Data	6
Intended Use	6
Available Tooling	6
Voltage & Power Supply	8
Safety Features	8
Noise Levels, Vibrations & Emissions	9
CE Declaration of Conformity	9
Operating Instructions	10
Starting & Using the Machine	10
Rotation Speed Dial	11
Navigating Through Knuckle Bends	12
Navigating Through P-Traps	13
Maintenance	14
Replacing Carbon Brushes	14
Replacing Safety Clutch Spring	17
Servicing the Flexible Shaft & its Outer Casing	19
Changing the Flexible Shaft	19
Flexible Shaft Extension	19
Accessories & Spare Parts	20
Practical Tips & Safety Advice	22
Troubleshooting Flowchart	24
Warranty Policy & Procedure	25

To watch practical demonstration videos, or to download an electronic copy of these Instructions, please visit www.picotesolutions.com. Please note that videos are not intended as a replacement or alternative to this operating and safety manual, but only as an additional learning tool.

SAFETY INFORMATION



This section contains important safety information. Failure to comply could result in serious injury.

Safety Symbols

Safety symbols are used throughout this manual to draw attention to potential hazards.



Danger risk of serious injury or death by electrocution, follow instructions.



Danger risk of serious injury, follow instructions.



Danger risk of serious injury from rotating parts, follow instructions.



Danger risk of serious injury from hot parts, follow instructions.



Danger do not touch. Risk of injury, follow instructions.

Personal Protective Equipment (PPE)

Always use Personal Protective Equipment when using the Mini Cleaner, including suitable overalls / protective clothing & footwear and the following:



Always wear suitable eye protection when using the Mini Cleaner to prevent sewage, chemicals or other dust from irritating your eyes.



Always wear suitable ear protection when using the Mini Cleaner to prevent any hearing loss.



Always wear suitable heat and cut-resistant gloves when using the Mini Cleaner to prevent any hand injuries. Any open injuries or skin irritations should be covered at all times to avoid contact with sewage, chemicals or dust.



Always wear a suitable ventilation mask when using the Mini Cleaner to prevent any resin dust or fumes being inhaled or consumed, which can cause occupational asthma or dermatitis as well as eye irritation.

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

GENERAL MACHINE SAFETY WARNING



WARNING This section contains important safety information. Failure to comply could result in serious injury or death.

Always read all safety warnings and instructions. Failure to follow warnings and instructions may result in electric shock, fire and/or serious injury.

SAFETY REQUIREMENTS



WARNING This section contains important safety information. Failure to comply could result in serious injury or death.

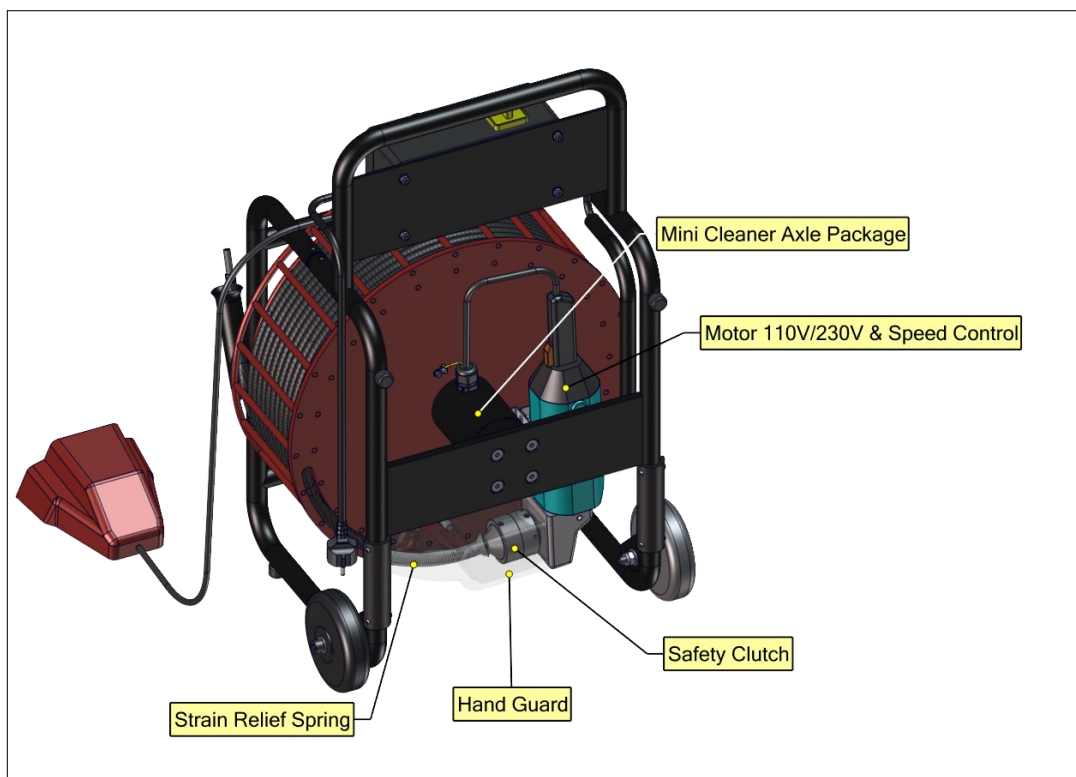
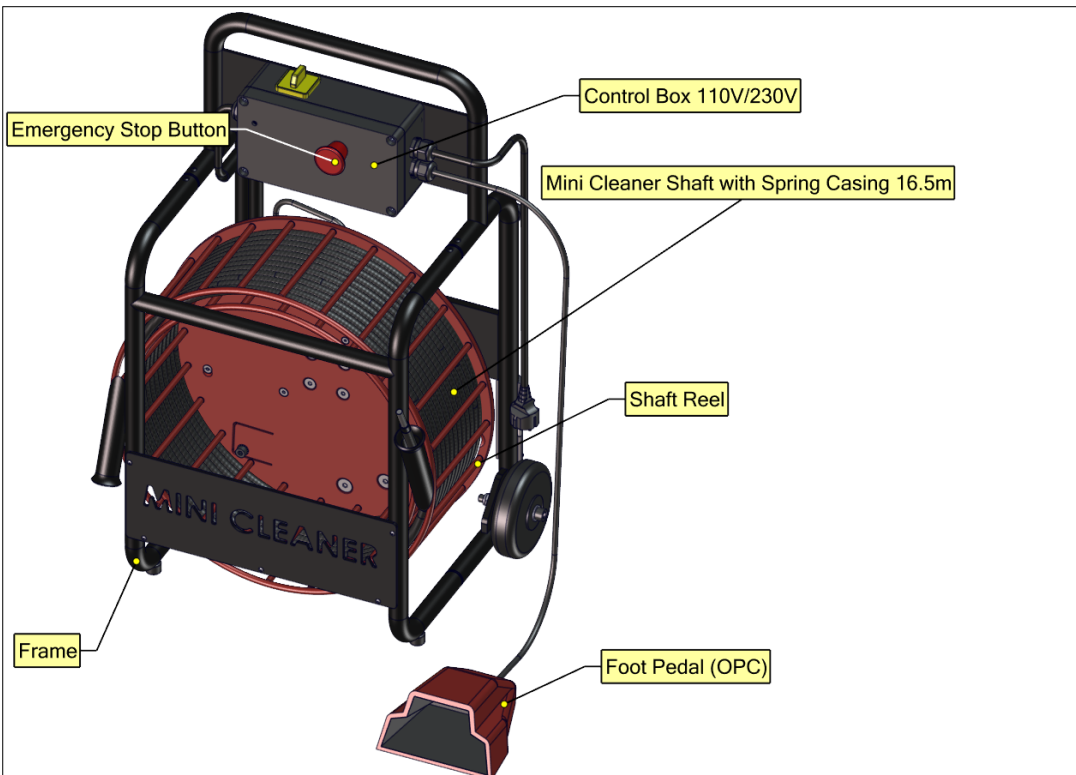


1. **Always wear eye and ear protection as well as cut-resistant gloves.** Other personal protective equipment, such as dust mask, gloves and overalls should be worn when necessary. Dust produced when working can be dangerous to your health, inflammable or explosive. Always wear appropriate protective equipment.

2. Make sure the drain pipe has been opened and ventilated to stop any gases forming in the lateral drain where the work takes place.
3. Always ensure that the machine is fully turned off and unplugged before inspection, maintenance, or installing any accessories to the machine. Always follow the instructions in the manufacturer's manual.
4. **Before each use** inspect the machine carefully for any potential break or damage. **Change damaged parts immediately.** It is especially important to check the end of the flexible power shaft for any signs of wear and tear, and repeat the process for the outer casing.
5. When in use, it is very important that the machine is stable and on an even surface at all times.
6. **Never leave the machine running unattended.** Always hold the cable when operating the machine.
-  7. **Do not touch** the Cutter or Grinding Chains immediately after use; they may be hot and could burn your skin.
8. If the working environment is extremely hot and humid, or badly polluted by conductive dust, use a GFCI-enabled power outlet to ensure the safety of the operator.
9. Make sure that the job location is well ventilated before grinding or drilling. Always use a vacuum extraction system in the pipe to remove dust. The operator must wear a dust mask when using dry grinding to clean pipes.
10. Ensure that the ventilation openings are kept clear when working in dusty conditions. If it should become necessary to clear dust, first unplug the machine. Avoid damaging internal parts.
11. Do not use the machine on any materials containing asbestos.
-  12. **Never touch rotating parts.** Do not stand on the machine.
13. Only use this machine with the accessories and spare parts offered by the Picote Solutions. Accessories and spare parts should only be used in the manner intended and as described by the Picote Solutions.
14. Only operate the foot pedal or OPC as instructed. Never place anything on it in place of a foot.
15. Do not extend the shaft by more than one extension. Use only Picote Solutions shaft extension and connector.

Picote MINI CLEANER 8/16

GENERAL INFORMATION



⚠ CAUTION When in use, always lay the machine down horizontally on the floor. When not in use some non-hazardous Picote Flexible Shaft Lubricant might leak from the hand guard.

Picote MINI CLEANER 8/16

TECHNICAL DATA

Size (mm/inches)	Shaft (mm/	Range (m/ft)	Drain Diameter (mm/inches)	Rotating Speed (rpm)	Output (W)	Power Source	Weight (kg/lbs)
740x519x404 29"x20"x16"	8 / 1/3"	16 / 52	DN32-DN70 / 1.¼"-3" DN100 / 4" only for cleaning through toilet	500-2900*	110V:1100 230V:1200	Electric Motor	26.5 / 59

*optimal rotation speed 900-2100 rpm (speed dial 2-4).

Check page 10 for further information.

INTENDED USE

This machine is intended for the following uses;

1. Cleaning and unblocking pipes, drains and sewers by grinding.
2. Descaling pipes.

AVAILABLE TOOLING

Always follow the Picote Solutions instructions when installing and using the machine with accessories.

Cleaning Chain

Smart Cutter™ - with cleaning panels

Smart Cleaner

Mini Sweeper

Special Drill Head

Please check Picote Solutions Quick Cleaning Guides and Tool Manuals for more detailed information.

Cleaning Brush

Mini Cleaners are delivered with Tool Packages:

Rest of World (ROW): Mini Cleaner Tool Kit

North America (NA) : Mini Cleaner Cleaning Package or Mini Cleaner Cutting Package

Check contents of different packages on next page.

Picote MINI CLEANER 8/16

INCLUDED TOOLS IN MINI CLEANER PACKAGE ROW

3540000816TK	Mini Cleaner Tool Kit (ROW)
1000818025	Hub 8.5x18x25 (DN32-40)
1381084032	Cleaning Chain DN32
1381084040	Cleaning Chain DN40
2125000032CL	Cleaning Brush DN32
2125000040CL	Cleaning Brush DN40
1240035045	Cleaning Panel DN32 35x45 (10 pcs)
1240040050	Cleaning Panel DN40 40x50 (10 pcs)

INCLUDED TOOLS IN MINI CLEANER CUTTING PACKAGE

3540000818CU	Mini Cleaner Cutting Package (NA)
1360080051	Smart Sweeper Head DN40-DN50 (1.½"-2")
1000818025	Smart Cleaner Hub 8.5x18x25 DN32-DN40 (1¼"-1.½")
1201030050	Side Grinding Panel 30x50 DN40 (1.½") Package
1230000054	Twister Mini Flexi DN50 (2")

INCLUDED TOOLS IN MINI CLEANER CLEANING PACKAGE

3540000818CL	Mini Cleaner Cleaning Package (NA)
1360080051	Smart Sweeper Head DN40-DN50 (1.½"-2")
1000818025	Smart Cleaner Hub 8.5x18x25 DN32-DN40 (1¼"-1.½")
1201030050	Side Grinding Panel 30x50 DN40 (1.½") Package
1381084040	Cleaning Chain DN40 (1.½")
1300212025	Front Drill Head 25mm for DN50 (2") pipes

Check out the overall list of the available tools and spare parts from page 20-21.

VOLTAGE & POWER SUPPLY

Ensure that the supply voltage is correct. The voltage of the power source must match the value given on the name-plate of the machine within the tolerances of $\pm 10\%$. Machines with a 230V plate can be used in 220V mains and 110V machines in the 120V grid.

The machine has been double sealed according to European standards. The power source has to be grounded.

Power plugs

For safety purposes, use only grounded outlets. If the plug does not fit securely or match the outlet, do not force it — contact an electrician to determine required power supply. Never alter the plug in any way. Use the plug with an extension cord only if it can be fully inserted into the receptacle. Use the Mini Cleaner with a heavy duty extension cord only.

If a power generator is used as power source, ensure that the power rating is sufficient.

220-230V: EU Schuko 230 V 16 A. Power cable lead minimum thickness 1.5mm^2 .

110-125V: The Mini Cleaner is equipped with a 16 amp (125V) NEMA 16 amp plug. Power cable lead minimum thickness 2.5mm^2 / 12 AWG. The Mini Miller must be supplied with sufficient power and proper current rating. A minimum of 15 amps are needed to operate it safely and efficiently. When used with an extension cord, the cord must be a 3 prong, 16 amp (125 V). If power generator is used, minimum 3 kW required. Adapters may be necessary for generator connections. Contact your reseller or Picote technical support for more information.

AUSTRALIA/UK: Mini Cleaner s in these regions have special plugs.

Australia: CEE 16 A 230 V colour blue. Power cable minimum lead thickness 2.5mm^2 .

UK: UK Plug BSEN 60309 16 A 110 V colour yellow. Power cable lead minimum thickness 2.5mm^2 . Mini Cleaner requires a transformer to comply with the site power regulations and safe usage in UK.

SAFETY FEATURES



The machine is equipped with an Emergency Switch Off Button. The power supply to the motor is cut off when the Emergency Switch Off Button is pushed. Always make sure the Emergency Switch Off Button is pressed or completely unplug the machine when the machine accessories (e.g. Cutter or Grinding Chains) are not inside a pipe. Always unplug the machine from the power source when performing any maintenance or repairs to the machine.

The machine is operated by foot pedal (Operator Presence Control or 'OPC'). When the control is not held down, the machine stops. Never place any kind of object on the place of a foot (such as a brick).

NOISE LEVEL, VIBRATION & EMISSIONS



This section contains important safety information. Failure to comply could result in serious injury or loss of hearing.

The typical A-weighted noise level determined according to **EN60745**:



WEAR EAR PROTECTION

Sound pressure level (LpA): 90 dB (A)

Sound power level (LWA): 103 dB (A)

The typical weighted acceleration is 12 m/s².

Emissions during actual use of the machine can differ from declared values depending on the ways that the machine is used. Safety measures to protect the operator should be determined by actual conditions, taking into account all aspects of the operating cycle (such as when the machine is switched off and when it is running idle).

Due to continuing product development, the specifications herein are subject to change without notice.

CE DECLARATION OF CONFORMITY

We Picote Solutions Oy Ltd as the responsible manufacturer, declare that the following Picote Solutions Oy Ltd machine:

Mini Cleaner

Model No: 8/16

is of series production and

Conforms to the following EU Directive:

2006/42/EC

And is manufactured in accordance with the following standards or standardised documents:

EN60745

The technical documentation is kept by our authorised representative in Europe who is:

Picote Solutions Oy Ltd, Urakoitsijantie 8
06450 Porvoo, Finland

1st July 2018

Katja Lindy-Wilkinson
C.E.O.

Picote Solutions Oy Ltd
Urakoitsijantie 8, 06450 Porvoo, Finland

OPERATING INSTRUCTIONS

Before operation:



- Before installing Picote tools, always make sure that the machine is fully turned off and unplugged.



- Always round off the sharp edges of the shaft to avoid cuts and to make it easier to insert the shaft into the tool or leader to be used.

- Check that there is the correct length of flexible shaft (without its plastic casing) at the end of the flexible shaft and that all screws have been loosened so that the shaft can be easily inserted inside the tool. Position the shaft inside the tool, as far as it will go, and tighten the screws. **Consult accessory manuals (cutters & grinding chains) for detailed information.**

Always check that the tool is set to rotate in the **clockwise direction**. Due to its fabrication, the natural and intended rotational direction of the shaft should be clockwise so that the torque is at its optimum.

DO NOT ROTATE THE CABLE IN REVERSE UNDER LOAD!

While in operation:

- Always lay the machine down horizontally on the floor. During drilling, grinding and cutting processes, always use a separate vacuum extraction system or run water in the drain to remove dust.

STARTING & USING THE MACHINE



This section contains important safety information. Failure to comply could result in serious injury.

1. Check the rotational speed of the shaft before powering up. The control of the rotational speed is located in the motor. The rotational speed can be selected from 1 to 6.
2. Place the tool inside the pipe.
3. Turn on the power switch.
4. Release the Red Emergency Switch Off Button.
5. The machine starts when the OPC foot pedal is pressed down. Always hold the flexible shaft firmly while operating the machine.
6. Rotating the tool makes it easier to move the tool forward inside the pipe.
7. The machine has an operator presence control or 'OPC'. When the control is not held down, the machine stops. The machine can also be stopped by pushing the Emergency Stop Button down, rotating the power gear to O or unplugging the machine.
8. The life span of the shaft outer casing can be prolonged by using Sleeve Bearing designed for the outer casing.

There is a mechanical safety clutch installed in Mini Cleaner. If the machine is overloaded the safety clutch separates the shaft from the motor. User will hear a loud noise when this happens. Release the foot pedal, pull the shaft back a little bit and continue working. If the safety clutch is released constantly the silicone spring inside of it may have worn down. Look at the Safety Clutch— Spring Change instructions to change the spring. Brief changing instructions can be found also in this manual pages 17-18. Avoid overloading the motor.

ROTATION SPEED DIAL

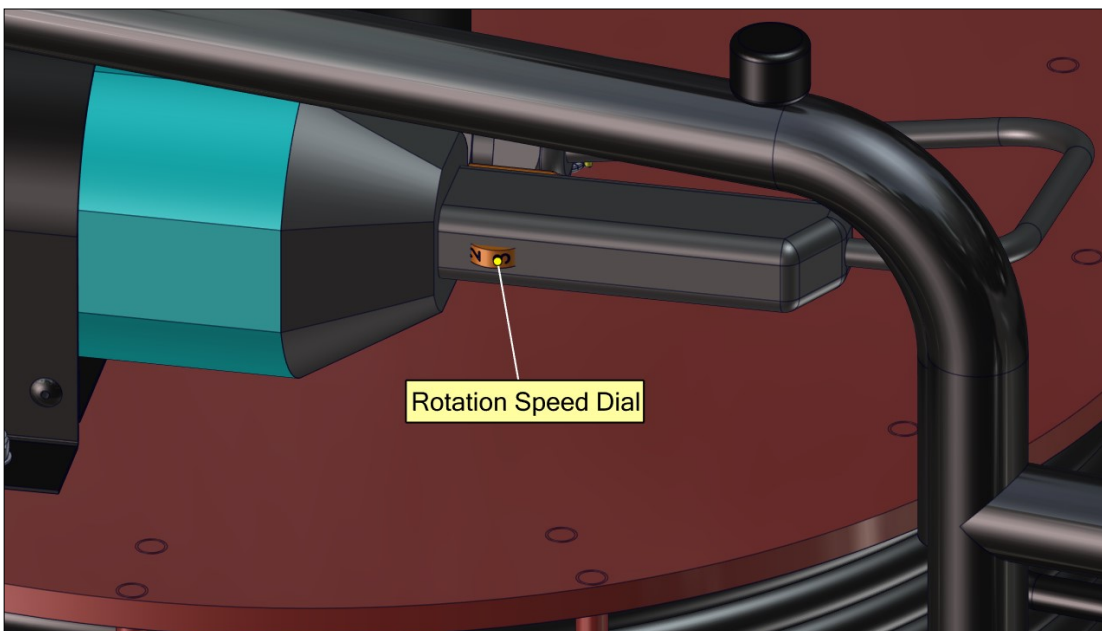
⚠ WARNING This section contains important safety information. Failure to comply could result in serious injury.

Optimal rotation speed of the Mini Cleaner is in between 2-4 (900-2100 rpm) depending on work. Minimum rotation speed is normally the best when moving the tool around tight bends. When beginning to work, adjust the speed up to the level which seems to work the best.

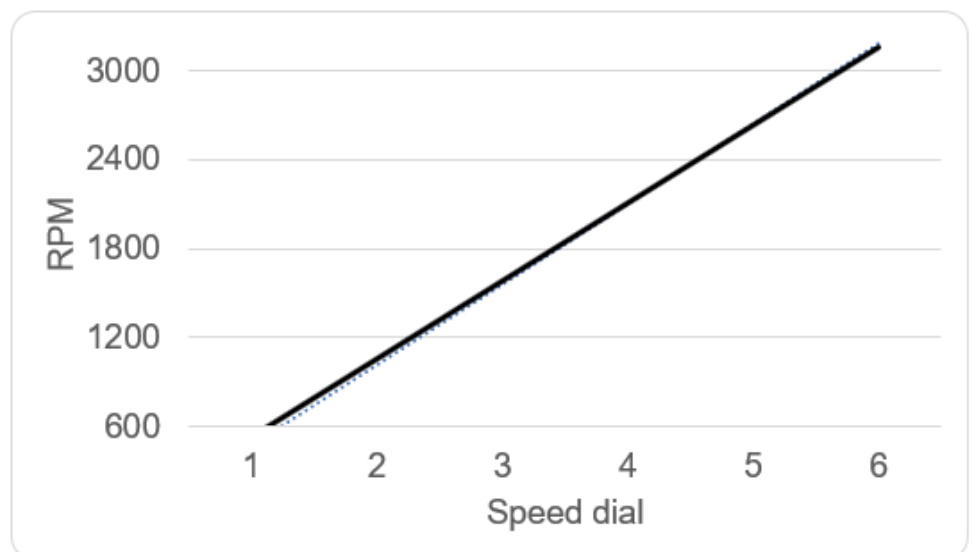


Do not use a rotation speed higher than 4 (2100 rpm) as it may cause the shaft to twist around user arms!

Speed dial can be found from the motor itself (look at the image below). Set the speed by rotating the button. Check the corresponding rotation speed from table below.



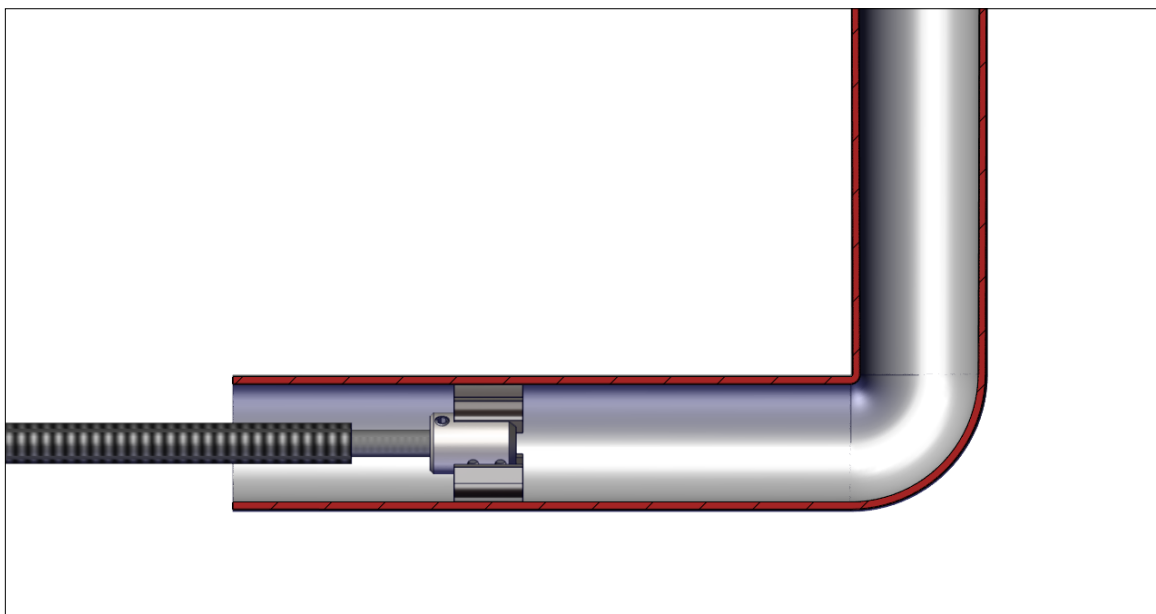
Rotation Speed	Speed dial					
3200						X
2700					X	
2100				X		
1500		X				
900	X					
600	X					
	1	2	3	4	5	6



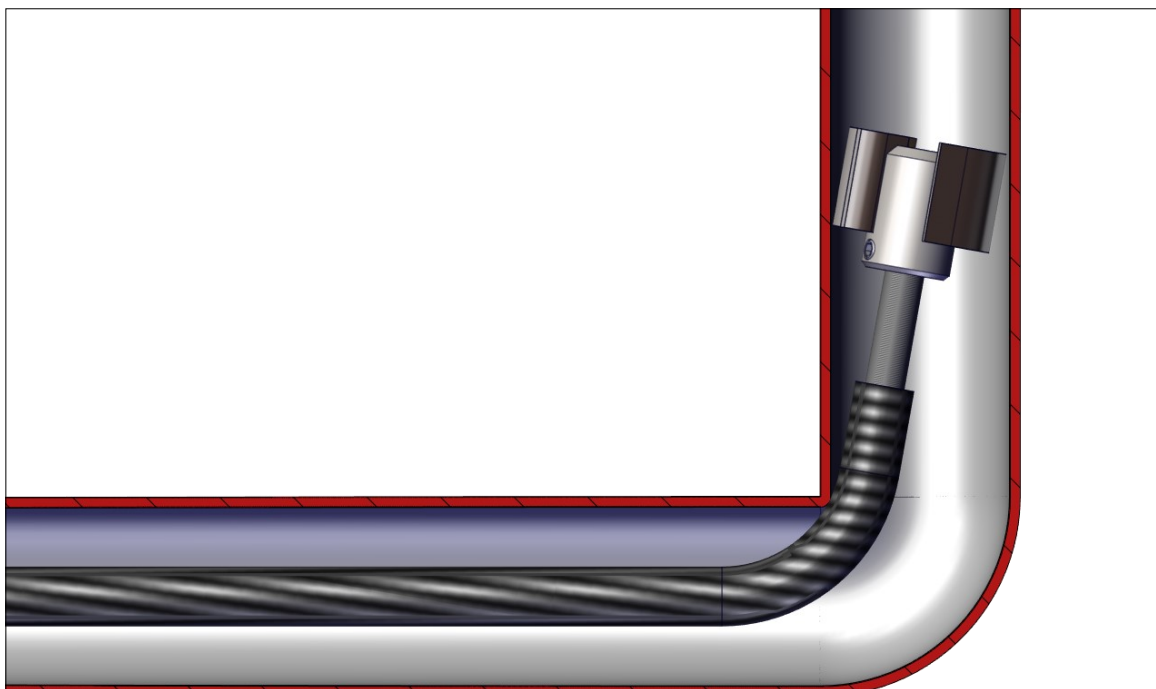
NAVIGATING THROUGH DN32-DN50 (1.¼"-2") KNUCKLE BENDS

Step 1. Keep the Mini Cleaner always as close as possible to the pipe where work takes place. In this way only a small portion of the shaft is unsupported.

Step 2. Place the tool completely inside the pipe before powering up. Rotating the tool makes it easier to move the tool through tight bends.

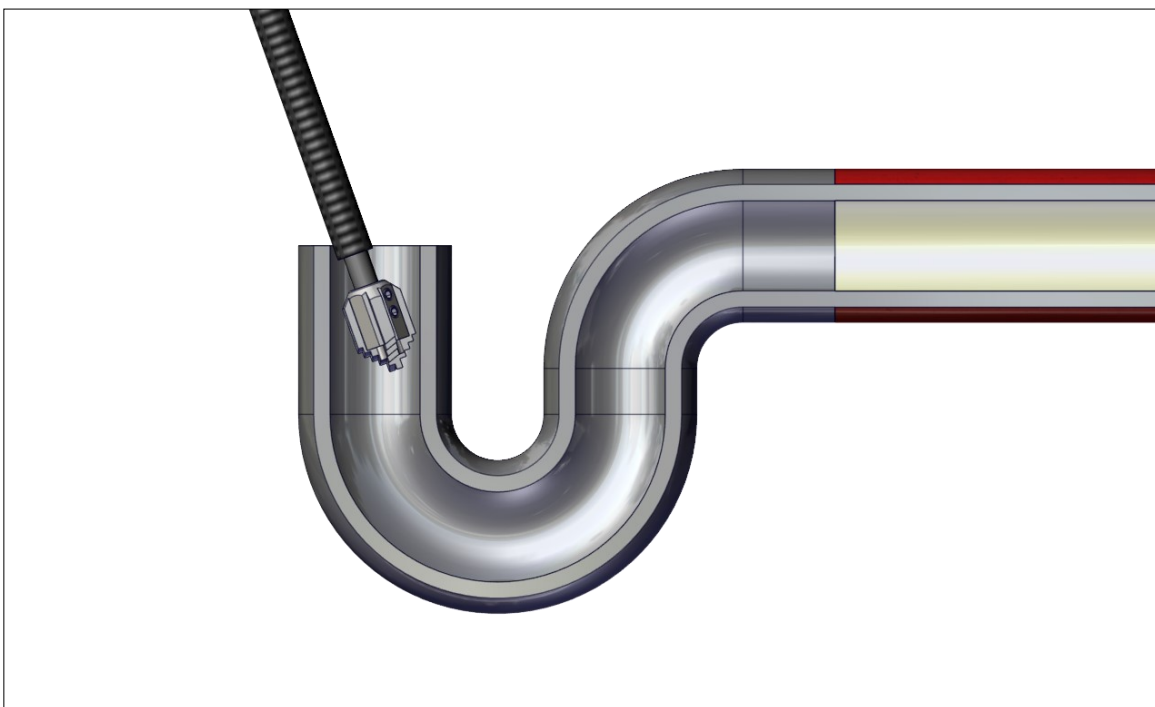


Step 3. Push and rotate in low speed at the same time. The shaft is flexible enough to navigate through several 90° bends. Move tool constantly back and forth in the pipe. The special spring outer casing in Mini Cleaner can melt because of the friction heat if tooling is kept long periods of time in the same place.

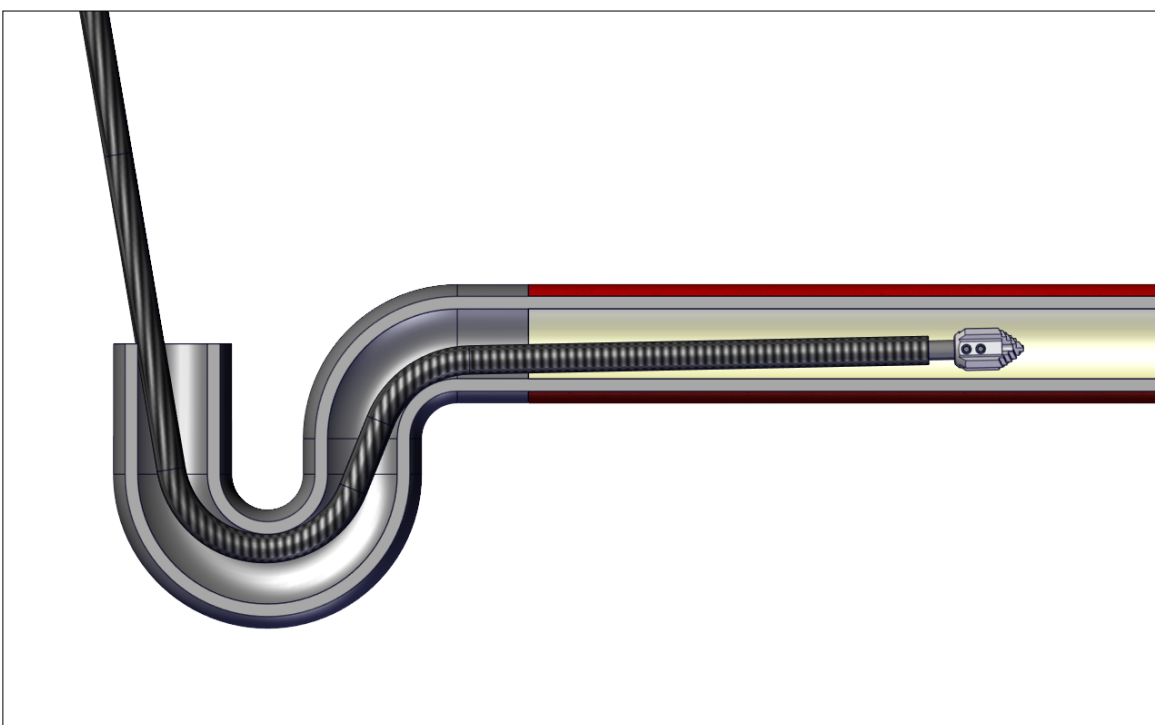


NAVIGATING THROUGH DN50 (2") P-TRAPS

Step 1. Place the tool completely inside the pipe before powering up. Rotating the tool makes it easier to navigate through tight bends.



Step 2. Move tool constantly back and forth in the pipe. The special spring outer casing in the Mini Cleaner can melt because of friction heat if tooling is kept long periods of time in the same place.



MAINTENANCE

WARNING



1. Before performing any maintenance always check that the machine is fully turned off and unplugged.

2. Carefully inspect the flexible shaft and its casing on a regular basis to ensure that there are no signs of wear and tear. Change the flexible shaft and casing as and when required.
3. For safety and efficiency, always keep the machine and its motor, drive unit, ventilation and cooling slots clean.
4. Check that the screws for the shaft socket are securely tightened.
5. Check that all the bolts and screws on the machine are securely tightened.
6. It is recommended that the oil in the bevel gear should be changed about every 12 months. Only use regular oil developed for gearboxes.

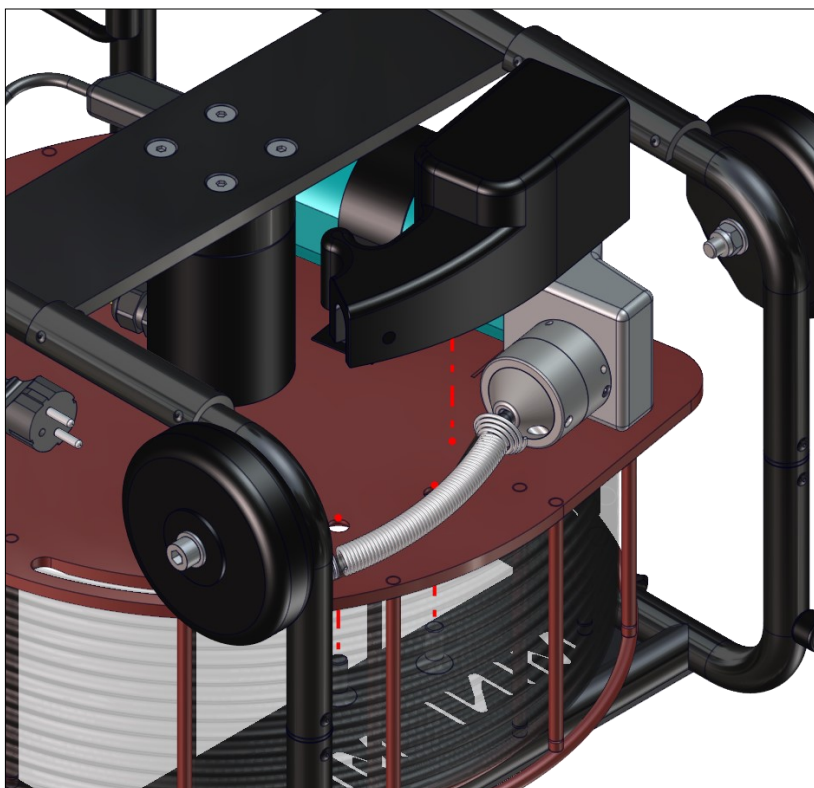
REPLACING CARBON BRUSHES

Remove and check carbon brushes regularly and replace when worn down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

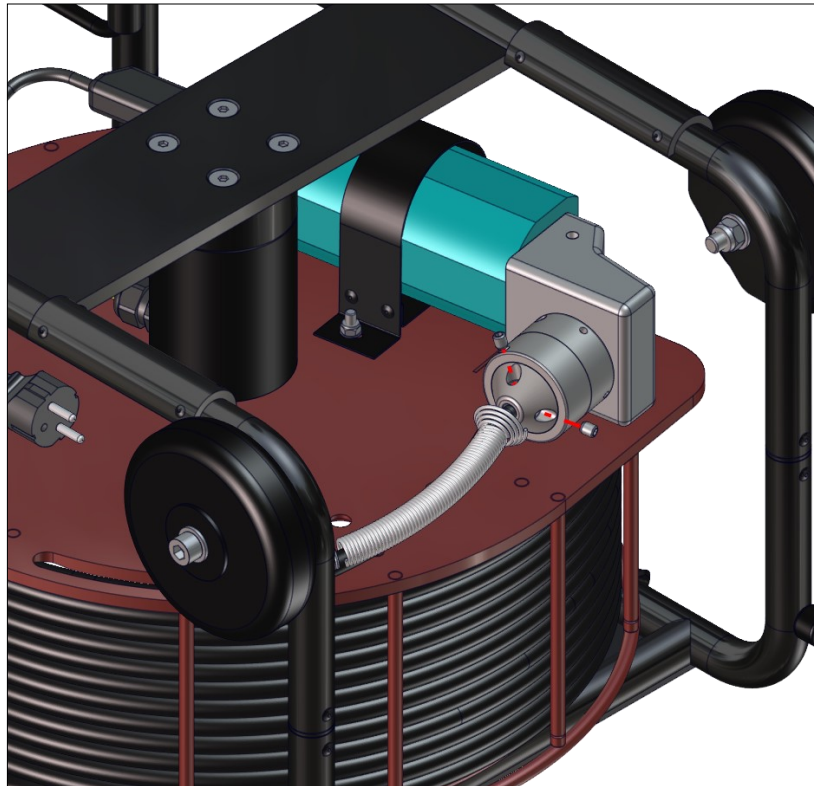
The complete motor needs to be removed in order to change both of the carbon brushes. Follow the steps shown below.

Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.

Step 1. Open Allen bolts and remove hand guard.



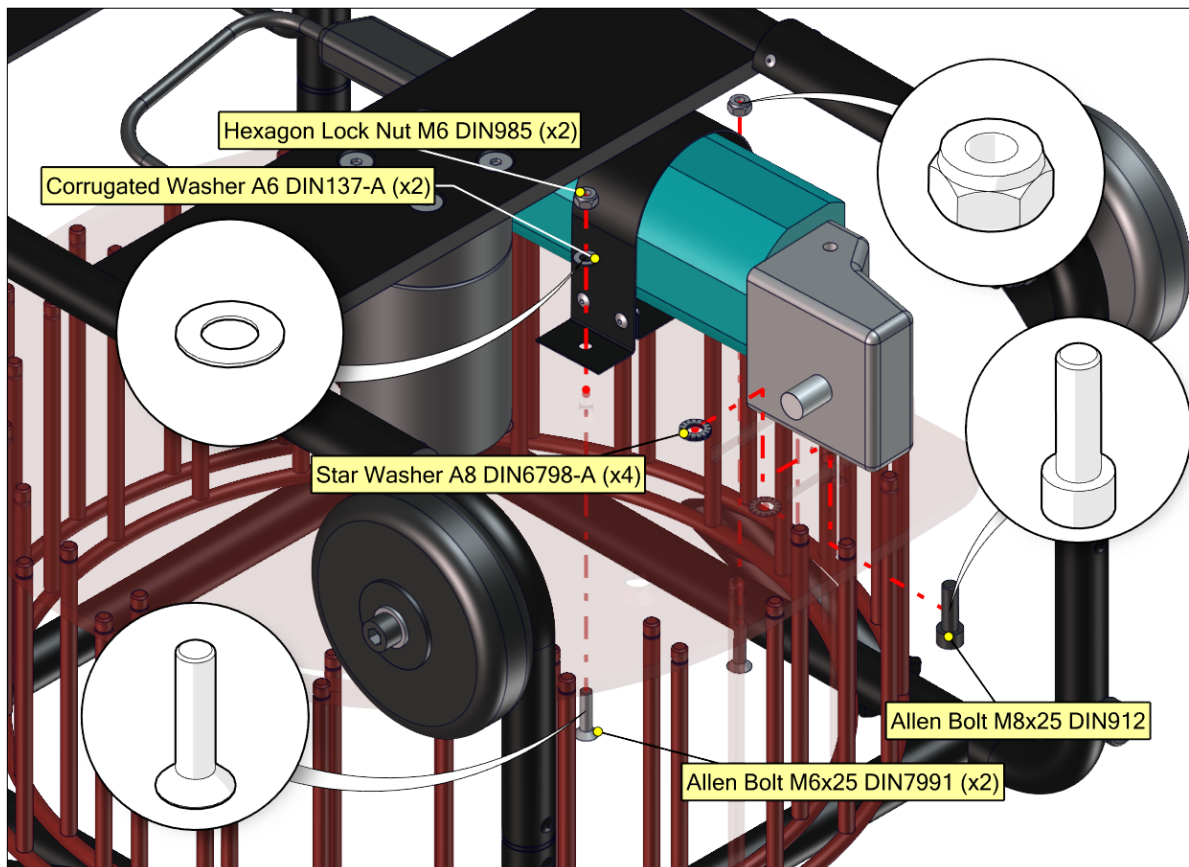
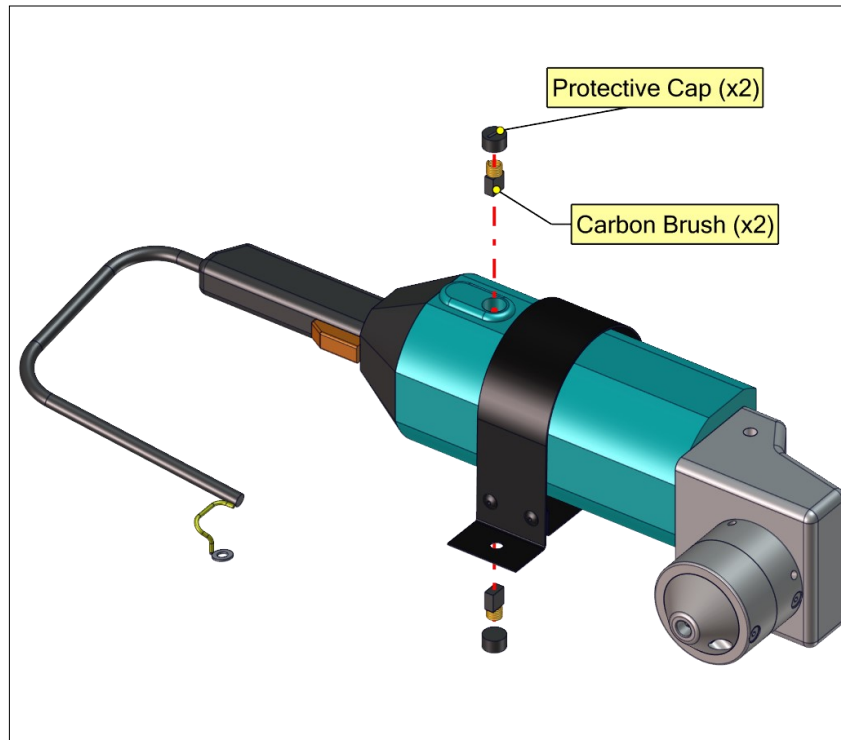
Step 2. Open Set Screws and detach the shaft from the Safety Clutch.



Step 3. Open the Allen Bolts which attach the motor to the reel.



Step 4. Open the protective caps with screwdriver and replace both of the carbon brushes. Repeat the steps in opposite order to assemble Mini Cleaner again. Tighten the Hex Bolt M8x25 which is attaching the motor to the reel in torque of 12 Nm. **Recommended to use Loctite 542.**

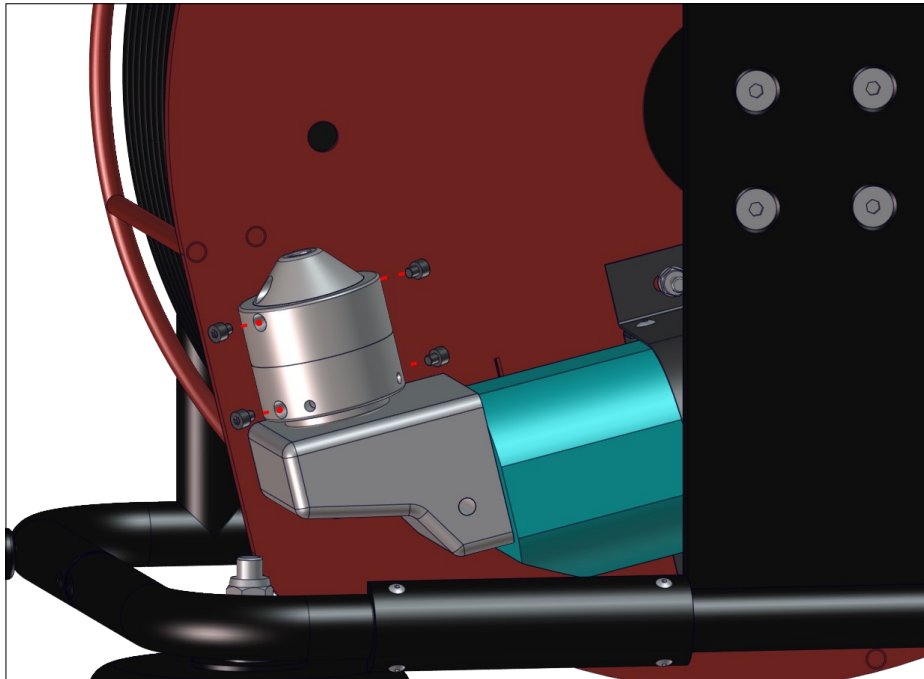


REPLACING SAFETY CLUTCH SPRING

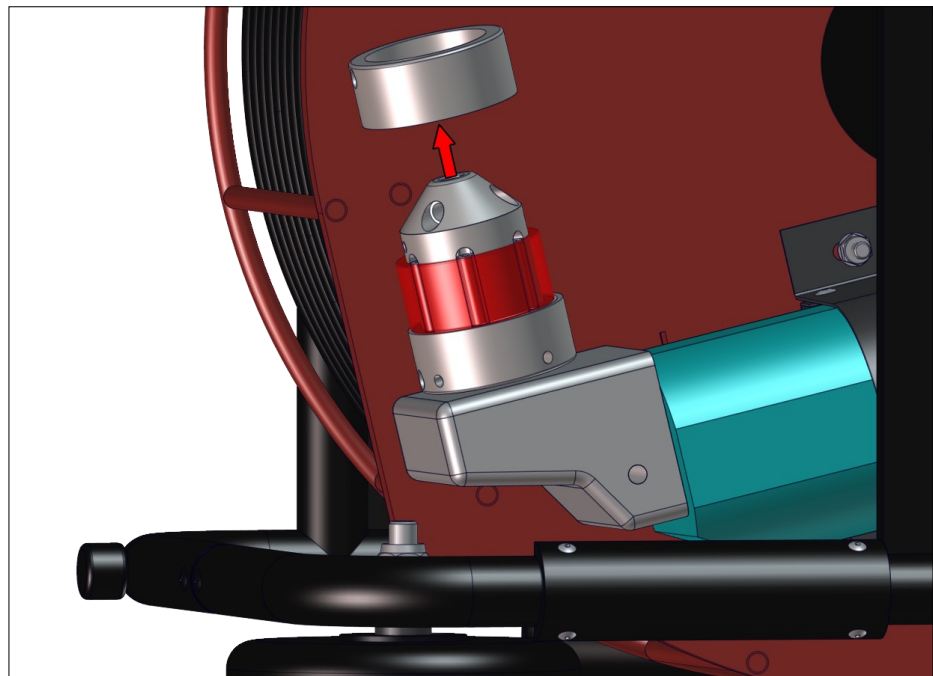
Remove and check the silicone spring of the Safety Clutch regularly and replace when worn down. When safety clutch begins to release constantly the spring should be changed.

Silicone Spring can be easily changed even in field conditions.

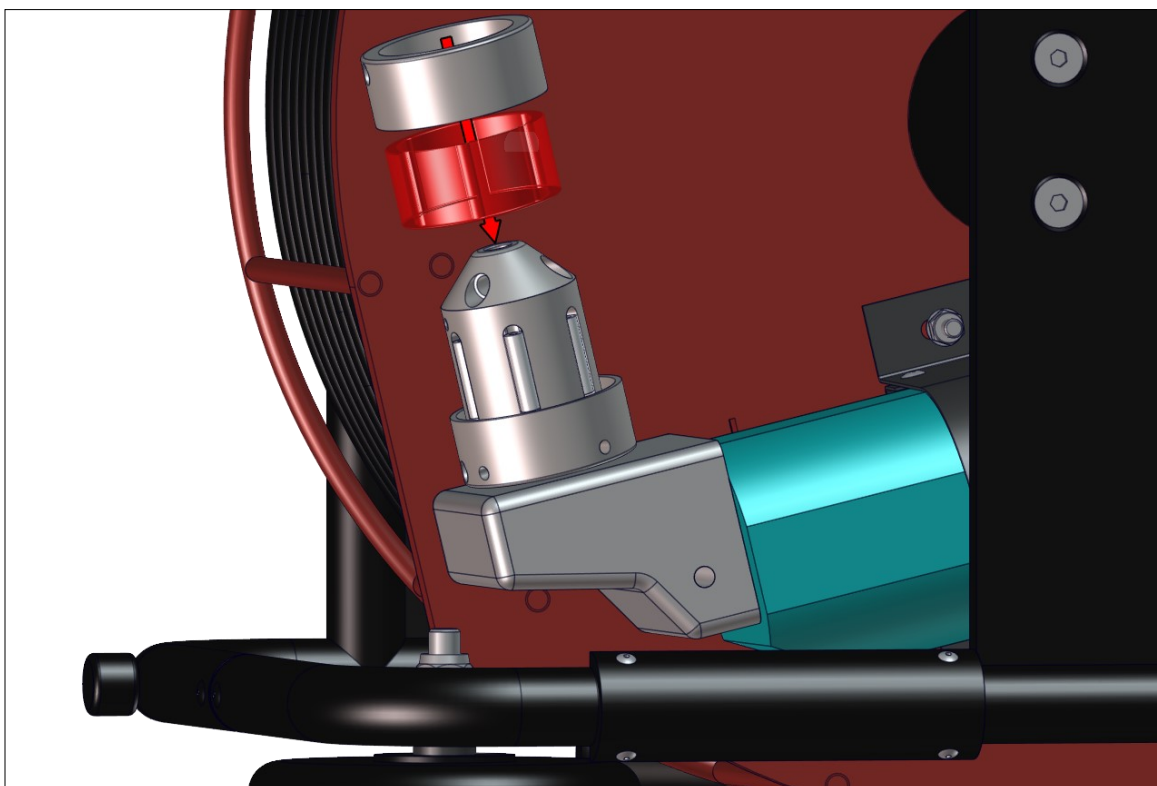
Step 1. Remove the hand guard and detach the flexible shaft from the Safety Clutch. Open and remove four screws from the Safety Clutch Covers.



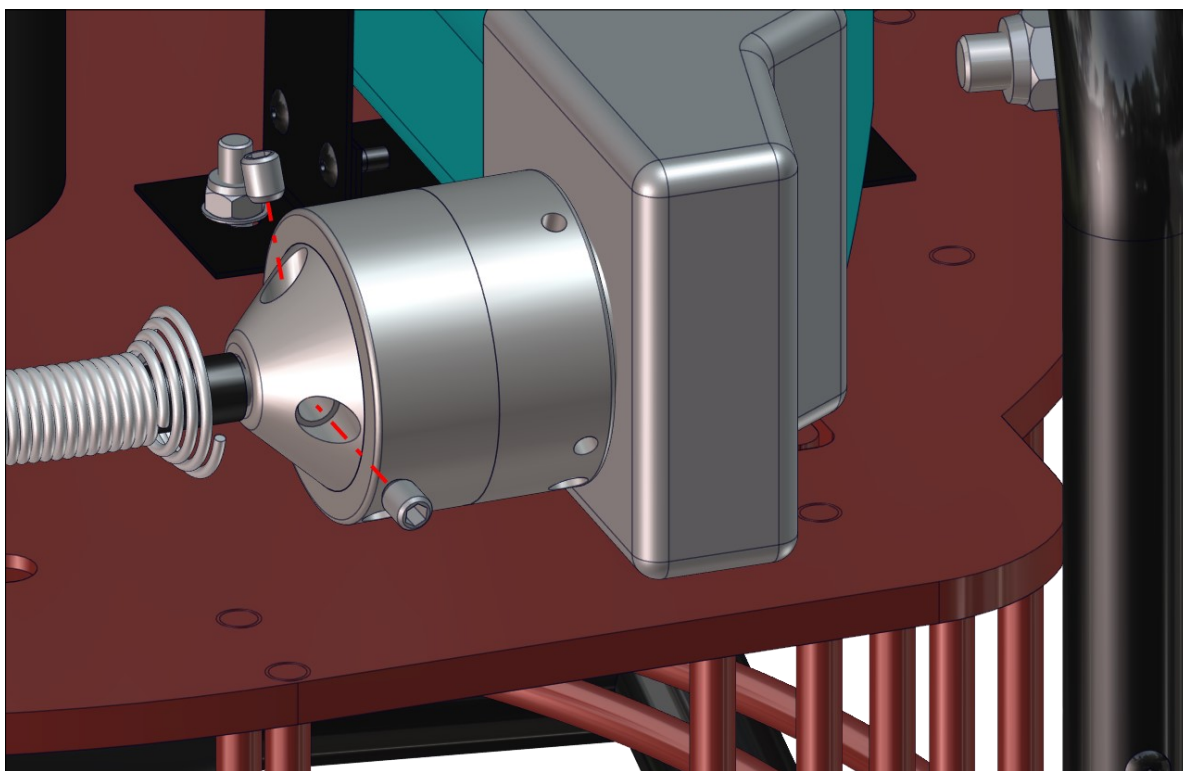
Step 2. Remove the Upper Cover and push the Lower Cover down.



Step 3. Remove the old Silicone Spring and replace it with a new one. Be careful not to drop axles from the heart of the clutch. Repeat the steps in reverse order.



Step 4. The correct way to install shaft into safety clutch is shown below. There can be only a small gap in between the outer casing and safety clutch. Push the cable all the way to the bottom of the safety clutch. **Recommended to use Loctite 542.**



SERVICING THE FLEXIBLE SHAFT & ITS OUTER CASING

The flexible shaft is pre-treated with Picote Flexible Shaft Lubricant and the casing replaced prior to shipping. Always inspect the condition of the shaft and its outer casing regularly. Also, inspect at least every fifth working day that the shaft is well attached under the hand guard at the machine end. If the shaft appears to have gaps between the windings from the beginning to the end, the entire shaft will need to be replaced.

Lubricant can be added between the flexible shaft and its outer casing when the shaft is attached to the machine. In order to add lubricant the cable needs to be removed from the reel. The shaft needs to be taken out from outer casing about 1–1,5m (3-5ft) and lubricant needs to be added on the other side inside the cavity. No more than 20ml/20g/1oz will be required for the entire shaft. Too much oil can cause strain on the cable. After lubricant is poured, the free shaft end should be pushed through the outer casing. The shaft will push the lubricant evenly inside the outer casing. Connect the shaft to the machine and rotate with low rotation speed so shaft will push excess lubricant outside. Use a mat to protect the work area under the machine to prevent damage to floors.

Keeping the shaft well lubricated will prolong its life span and decrease the friction caused by the shaft when it turns around. Lower friction will decrease the burden caused to the motor.

If preferred, the shaft can be taken out of its outer casing for lubrication.

Appropriate oil to use: Picote Flexible Shaft Lubricant (available from your reseller)

CHANGING THE FLEXIBLE SHAFT

Only use the shaft and its special outer casing specified by Picote Solutions. Order the replacement shaft from your reseller. The flexible shaft is pre-treated with Picote Flexible Shaft Lubricant and the casing replaced prior to shipping.

1. Loosen the bolts holding the hand guard and remove the hand guard.
2. Open bolt which is holding strain relief spring.
3. Loosen the screws in the safety clutch that hold the shaft. Pull strain relief spring away from the shaft. Pull the old shaft out of the machine.
4. Insert new shaft. Before inserting the shaft inside the safety clutch, add strain relief spring and tighten it. Verify that the shaft goes all the way to the end. Tighten the screws.
5. Mount the hand guard. Tighten the bolts.

FLEXIBLE SHAFT EXTENSION

Flexible extension shafts **are NOT available** for the Mini Cleaner. **Do not** extend the shaft with extensions in any situations.

ACCESSORIES & SPARE PARTS

⚠ WARNING You must use only the Picote Solutions accessories and attachments with the machine described in this operations manual. The use of other accessories or attachments could present a risk of injury or death. The accessories or attachments should only be used in the proper and intended manner, and always follow Picote Solutions instructions.

MINI CLEANER

3540000816	Mini Cleaner 8/16
3540000816US	Mini Cleaner 8/16 110V US
3540000816UK	Mini Cleaner 8/16 110V UK

SPARE PARTS

131203108517	Mini Cleaner Replacement Shaft with Spring Casing 16.5m
9311713099	Mini Cleaner Shaft Spring Casing only 16.5m
9530000134-1	Strain Relief Spring Mini Cleaner for Safety Clutch
900001204	Mini Cleaner Safety Clutch
900001203	Silicone Spring for Mini Cleaner
1350000020	Picote Flexible Shaft Lubricant 0.5 liters
1350000021	Picote Flexible Shaft Lubricant Package, includes 6 bottles

Picote Mini Cleaner machine is delivered with special tools for small pipe cleaning & descaling. Tools for larger pipe sizes are the same as used with Micro & Mini Miller. Please consult Micro & Mini Miller Drain Cleaning Quick Guide or your reseller to find correct tools for larger pipe sizes.

MINI CLEANER TOOL PACKAGES

3540000816TK	Mini Cleaner Tool Kit
3540000818CU	Mini Cleaner Cutting Package
3540000818CL	Mini Cleaner Cleaning Package

3540000816TK	Mini Cleaner Tool Kit
1000818025	Hub 8.5x18x25 (DN32-40)
1381084032	Cleaning Chain DN32
1381084040	Cleaning Chain DN40
2125000032CL	Cleaning Brush DN32
2125000040CL	Cleaning Brush DN40
1240035045	Cleaning Panel DN32 35x45 (10 pcs)
1240040050	Cleaning Panel DN40 40x50 (10 pcs)

3540000818CU	Mini Cleaner Cutting Package (USA)
1360080051	Smart Sweeper Head DN40-DN50 (1½"-2")
1000818025	Smart Cleaner Hub 8.5x18x25 DN32-DN40 (1¼"-1½")
1201030050	Side Grinding Panel 30x50 DN40 (1½") Package
1230000054	Twister Mini Flexi DN50 (2")

3540000818CL	Mini Cleaner Cleaning Package (USA & ROW)
1360080051	Smart Sweeper Head DN40-DN50 (1½"-2")
1000818025	Smart Cleaner Hub 8.5x18x25 DN32-DN40 (1¼"-1½")
1201030050	Side Grinding Panel 30x50 DN40 (1½") Package
1381084040	Cleaning Chain DN40 (1½")
1300212025	Front Drill Head 25mm for DN50 (2") pipes

PIPE CLEANING TOOLS FOR SMALL PIPES

1000818025	Smart Cleaner Hub 8.5x18x25 DN32-DN40 (1¼"-1½")
1240035045	Cleaning Panel DN32 / 1¼" Package (35x45)
1240040050	Cleaning Panel DN40 / 1½" Package (40x50)
1381084032	Cleaning Chain DN32 / 1¼"
1381084040	Cleaning Chain DN40 / 1½"
2125000032CL	Cleaning Brush DN32 / 1¼"
2125000040CL	Cleaning Brush DN40 / 1½"
1381084070P	Cyclone DN70/ 3" for 8mm / ⅝" Shaft PVC
1380084050P	Original DN50 / 2" PVC
2120000075	Cleaning Brush DN50 / 2"
2120000100	Cleaning Brush DN70 / 3"
1201025040	Side Grinding Panel DN32 / 1¼"Package (25x40)
1201030050	Side Grinding Panel DN40 / 1½" Package (30x50)
1360080051	Smart Sweeper Head DN40-DN50 / 1½"-2"
1360080071	Smart Sweeper Head DN70 / 3"
1300212025	Front Drill Head 25mm for DN50 / 2" pipes
1300214042	Front Drill Head 35-40mm for DN70 / 3" pipes
900000935	Mini Sweeper Leg DN50 / 2"
900000942	Mini Sweeper Leg DN70 / 3"
1230000054	Twister Mini Flexi DN50 / 2"
1230000074	Twister Mini Flexi DN70 / 3"
1310820029	Special Drill Head Cutter DN32-DN40 / 1¼-1½" (8x20x29)

PRACTICAL TIPS & SAFETY ADVICE

Here are some useful tips on how to get the most out of your Picote system. Always use the recommended tools for maintenance to avoid personal injury.



CUTTING THE FLEXIBLE SHAFT



Always inspect the flexible shaft before each use. If there are potential weak points or the shaft is damaged, cut off the damaged length using an angle-grinder. This should be done outside in a clear area as there will be sparks generated by the process.

CUTTING THE OUTER CASING



Always inspect the outer casing before each use. Easiest and safest way to shorten the outer casing to the correct length is using sheath cutter. Only the needed amount of bare shaft should be exposed in all times.



SHAFT ROUNDER



The shaft rounder smooth's the end of the flexible shaft, preventing the user from being cut by the otherwise sharp metal edge .



PRACTICAL TIPS & SAFETY ADVICE

Here are some useful tips on how to get the most out of your Picote system. Always use the recommended tools for maintenance to avoid personal injury.



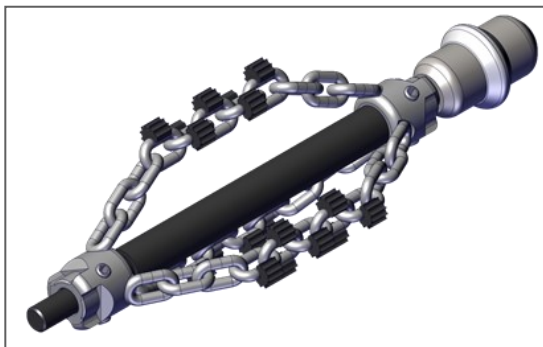
ADDING A VISUAL MARKER FOR SAFETY



Attach a visual marker (tape) to the outer casing of the flexible shaft. Place it around half a meter from the end point of the shaft. The mark will indicate the tools location and prevent possible injuries when the tool is removed from the pipe, including injury by rotating parts.



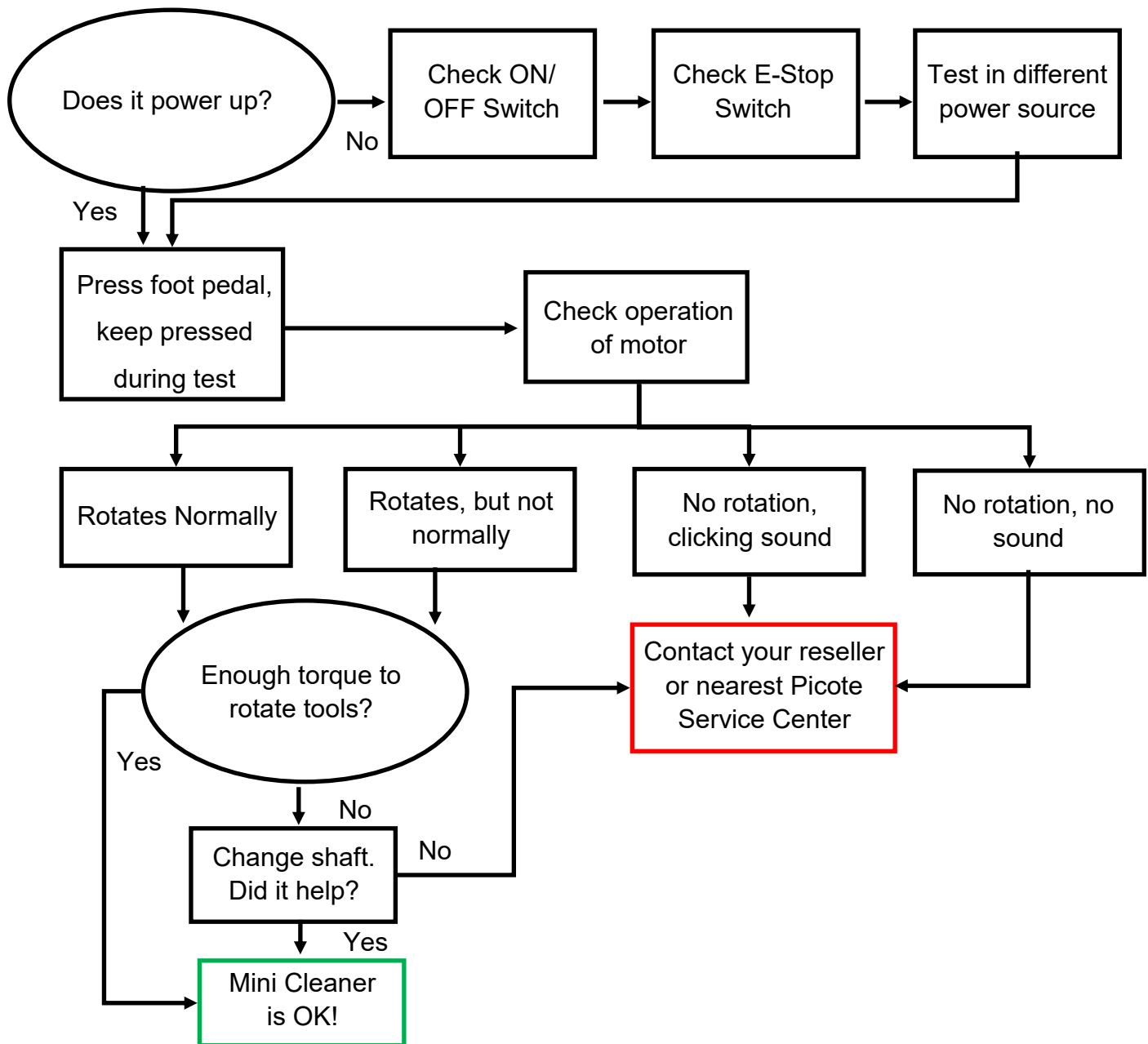
CREATING LEADERS



You can extend the life of the flexible shaft and increase productivity on site by making individual leaders for the most commonly used tools. This way you easily and quickly switch between tools.



TROUBLESHOOTING FLOWCHART—MINI CLEANER



If there is problem that you cannot resolve with this manual, please consult your Picote Reseller or Picote Solutions.

WARRANTY POLICY AND PROCEDURE

Limited Warranty:

Picote warrants to the original End User that the Product purchased by such End User will operate in accordance with and substantially conform to their published specifications when shipped or otherwise delivered to the End User and for a period of one (1) year, except electric motors for which the warranty period shall be six (6) months, provided, however, that Picote does not warrant any claim or damage under this

Warranty if such claim or damage results from:

1. Consumable parts included the Products (such as brushes) or normal wear and tear resulting from use of the Products,
2. Product overload or overheated motor,
3. Regular periodic maintenance of Products,
4. Misuse, neglect, or improper installation or maintenance of the Products, or use of Products not for their intended purpose,
5. Products that have been altered, modified, repaired, opened or tampered with by anyone other than Picote or an authorized Picote Service Centre, or unsuitable or unauthorized spare parts, accessories or third party products when using the Products or;
6. the use of the Products not in compliance with their respective Documentation, user manuals, safety and maintenance instructions, and any usage restrictions contained therein, or
7. accident, fire, power failure, power surge, or other hazard.

Otherwise, the Products are sold AS IS. End User is responsible for using the Products within their specifications and instructions as contained in the Documentation.

EXCEPT AS SPECIFIED IN THIS WARRANTY, ALL EXPRESS OR IMPLIED CONDITIONS, REPRESENTATIONS, AND WARRANTIES INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, NONINFRINGEMENT, SATISFACTORY QUALITY OR ARISING FROM A COURSE OF DEALING, LAW, USAGE, OR TRADE PRACTICE, ARE HEREBY EXCLUDED TO THE EXTENT ALLOWED BY APPLICABLE LAW. TO THE EXTENT AN IMPLIED WARRANTY CANNOT BE EXCLUDED, SUCH WARRANTY IS LIMITED IN DURATION TO THE WARRANTY PERIOD. BECAUSE SOME STATES OR JURISDICTIONS DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, THE ABOVE LIMITATION MAY NOT APPLY. This disclaimer and exclusion shall apply even if the express warranty set forth above fails of its essential purpose.

Revision number: Rev. 2

Author: Mikko Långvik

Accepted: Dawn Greig

Date: 9 Jan 2019

Please Contact:

Your Reseller / Salesperson or Picote

www.picotesolutions.com



International Offices

Finland. United Kingdom. USA.

Dawn Greig

Global Business Development &
Creative Director

+44 7585116508

dawn@picotesolutions.com

Anthony DeCavitch

Global Sales Director

+1 219 440 1404

tony@picotesolutions.com

Technical Support

Jake Saltzman

World Wide Technical Director

+1 706 436 1892

jake@picotesolutions.com

Richard Swan

Head of Technical Client Services

+44 (0)7827 223237

richard@picotesolutions.com

Production & R&D

Raudoittajantie 4

06450 Porvoo, Finland

support@picotesolutions.com



Distributed by HammerHead Trenchless

www.hammerheadtrenchless.com

www.hammerheadshop.com